



ACCIAIERIE VENETE SPA
RIVIERA FRANZIA, 9-11
Z.I. SOUTH
35127 CAMIN (PADOVA)
ITALY

Reference: SM/DM 779199
Project Number: 2607480

ATTN: Mr. Alberto Derossi

Steel Plant & Casting Facility and Process Approval ABS Approval of Acciaierie Venete SPA, Italy

We have the ABS plant survey report BO1993340 dated 25 May 2011, your submittals of 25 November 2010 & 05 June 2011 along with subsequent email discussion and enclosures relative to the subject. In regard thereto we advise that Acciaierie Venete SPA, Italy is considered approved to produce steel semi-finished products as outlined below, provided the *ABS Materials and Welding Rules Part 2 (2011)* are adhered to in all respects and all production and inspection are to the satisfaction of the local Surveyor.

Grades : **Non ABS Steel Grades**
Carbon, Carbon-Manganese & Alloy Steels
Product : **Billets & Blooms***
Production : **EAF, including Vacuum Degassing**
De-oxidation practice : **Silicon OR Manganese OR Aluminium**
Casting Process : **Continuous Cast**

**ABS approval covers semi-finished products that are supplied to ABS approved secondary processing facilities such as forgings, rolling mills etc.*

A copy of the documentation appropriately stamped to indicate our review is being retained. ABS Houston Materials are hereby requested to issue the appropriate certificate indicating the above details. The approval is valid for five years from the date of plant survey. Renewal of approval is to be sought by the subject facility prior to the five year expiry date. It is the responsibility of the facility to inform ABS of any changes in manufacturing parameters. Please find enclosed our invoice to cover the costs of the technical review.

If you need to contact ABS regarding this review, please call Satya Meruva on +44 (0) 207 377 4482 or e-mail smeruva@eagle.org.

Very truly yours,

By: 

David R. Morgan,
Manager,
London Offshore Engineering Department

CC: ABS Bergamo
EC: ABS Houston Materials Dept

ABS Europe Ltd.
No. 1 Frying Pan Alley, London, ENGLAND E1 7HR
TEL: 44-20-7247-3255 FAX: 44-020-7247-3053 (Operations) / 44-20-7377-2453 (Executive)
EMAIL: abs-eur@eagle.org WEBSITE: www.eagle.org



Drawing List

Engineering Office:	London Engineering Department	
Submitter:	ACCIAIERIE VENETE SPA	
Drawing No/Title	Revision No	
Acciaierie Venete Presentation rev 6	a	For Review
BO1993340 PS Rev 2	-	Plant Survey Report
Maintenance schedules for all critical process equipment	-	For Info
Micrographs	-	For Review
Quality Control Procedures 1	-	For Info
Quality Control Procedures 2	-	For Info
Acc. Venete	-	For Review
Test Results	-	For Review
Email dtd 06 June 2011	-	For Info
Instruments Calibration Programme	-	For Info
Quality Documents List - Procedures	-	For Info
Quality Documents List - Technical Instructions	-	For Info
Quality Documents List - Work Instructions	-	For Info
Acciaierie Venete - Points 1 thru 14	-	For Review
Continuous Caster CC4 Flow Chart	-	For Info
Production Flow Chart CC3	-	For Info