



ISTITUTO ITALIANO DI
GARANZIA DELLA QUALITÀ

Certificate of factory production control **1608 CPD P089**

In compliance with the Directive 89/106/EEC of the Council of the European Communities of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to the construction products (Construction Products Directive - CPD), amended by the Directive 93/68/EEC of the Council of the European Communities of 22 July 1993, it has been stated that the construction products:

Hot rolled products of structural steel

whose characteristics are detailed in the attached annex,

produced by the manufacturer:

Duferdofin-Nucor Srl

Via Zona Industriale Giammoro 98042 Pace del Mela ME - IT

in the factory/factories:

Pace del Mela ME-IT

are submitted by the manufacturer to the initial type-testing of the products, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body IGQ has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions were applied concerning the attestation of factory production control described in Annex ZA of the standard:

EN 10025-1:2004

First issue: **23/11/2009**

Current issue: **29/03/2011**

Ing. Dario Agalbato
Director

This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.



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APPENDIX TO CERTIFICATE **1608 CPD P089**

Characteristics for **Hot rolled products of structural steel**

SHAPE			STEEL GRADES
Shapes	Sizes	Standard	Standard and steel grades
Wide flates in bars	Width 30 ÷ 550 mm Thickness 5 ÷ 40 mm	EU 91: 1982	EN 10025-2: S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0, S355J2, S355K2 EN 10025-3: S460N EN 10025-5: S355J0W, S355J2W
Square bars	10 ÷ 50 mm	EN 10059:2003	
Rounds bars	12 ÷ 50 mm	EN 10060:2003	
Taper flange I sections	80 ÷ 400 mm	EN 10024: 1995	
Taper I and H sections	80 ÷ 550 mm	EN 10034: 1993	
U e UPN beams with parallel leg angles	30 ÷ 120 mm	EN 10279: 2000	
Equal and unequal leg angles	Legs length 30 ÷ 80 mm Thickness ≤ 12 mm	EN 10056-2: 1993	

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Ing. Dario Agalbato
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